EJOT® stainless steel Dabo® bi-met self-drilling fasteners





A4 stainless steel countersunk bi-met for fixing roofing membranes and insulating material to substructures made of sheet steel \geq 0.75mm \leq 1.2mm, timber, plywood or OSB.

Application Features

- For fixing roofing membrane to profiled steel substructures from 0.7mm 1.2mm
- For fixing roofing membranes to plywood, OSB and timber structures
- Can be used in conjunction with HTK-2G tube washer, HTV 82/40-TK, HTV 82/40F and flat roof profile FP
- Can be used to fix into certain sheathing boards, contact EJOT Technical for further information

Material Specification

- High quality stainless steel grade A4 to ISO 3506, EN 1.4401 to ISO 10088, AISI 316
- · Hardened carbon steel drill point and lead threads

Performance Details

Ultimate Fastener Tensile Strength

Fastener Diameter	kN
4.8 x L	8.40



Ultimate Fastener Shear Strength

Fastener Diameter	kN
4.8 x L	5.40



Ultimate Pullout Load kN

Fastener Diameter	Nominal Steel Thickness (mm)					
	0.75	0.88	1.00	1.20	40mm EBM	18mm Plywood
4.8 x L	1.68	2.01	2.62	3.22	5.37	2.00

Figures based on tests from construction grade timber and on tests from construction grade steel up to 0.9mm designated as S220GD (BS EN 10346), minimum yield strength 220 N/mm². Steel 1.0mm and thicker is designated as S350GD (BS EN 10346) construction grade steel, minimum yield strength 350 N/mm².









Drive Tool



Self-drilling fastener range

Certifications



Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

EJOT® The Quality Connection www.ejot.co.uk

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