

TECHNICAL DATA SHEET

PASTE ADHESIVE 3300

Adhesive based on synthetic rubber. Applied for adhering SealEco EPDM and Butyl membranes to horizontal and vertical substrates with standard type of a hand gun.

Technical data

Base:	Adhesive based on synthetic rubber
Colour:	Black/dark gray
Flash point:	<0°C
Viscosity (at 20°C):	4.500 ±2.000 Pa.s
Solids:	78 ±2 %
Density (at 20°C):	1.200 ±50 kg/m ³
Shelf life:	9 months if stored cool, dry in unopened original packing. Store in a well ventilated place.



Content(ml/sausage)	Pcs/box	Boxes/pallet	Weight (kg/pallet)
600	12	60	537

Coverage

8-12 meters / 600 ml sausage.

Directions for use

Apply the adhesive in beads onto the substrate with a caulking gun, then, after a few minutes, place the EPDM strip into the adhesive and press down firmly with a silicone pressure roller.

The maximum open time depends very much on the weather (max. 5 min. at 20°C - 50% RH). Bonding on warm substrates reduces the open time limit considerably!

When adhering vertically it may be necessary, depending on the weight of the EPDM strip, to apply it as a contact adhesive.

Apply the adhesive on the substrate, roll the rubber strip into the adhesive, and take off immediately. Wait for approximately 5 minutes for the adhesive to flash off and apply again. Roll firmly again with a pressure roller.

The minimum processing temperature is +5°C. SealEco recommends pre-heating of the adhesive when applying at temperatures between 5°C and 15°C, to improve efficiency.

Consult the installation manual for more instructions.

Suitable substrates

Paste Adhesive 3300 provides an excellent adhesion on many materials, such as EPDM/Butyl rubber, hard PVC, acrylic glass, stainless steel, aluminum, bricks, concrete, light weight concrete, lead, wood and bituminous substrates. Paste Adhesive 3300 can't be used on EPS, XPS or softened PVC membranes. The substrates must be clean, free from oil and grease, and dry. Wet substrates or substrates covered with moisture must be dried before adhering. Dirty surfaces and tools may be cleaned with Cleaning Wash 9700.

Consult the installation manual for more instructions.

Note

Only for professional use.

Paste Adhesive 3300 is flammable. Avoid open flames or other sources of ignition.

Consult MSDS before use.

Disclaimer

Information contained in this data sheet is up-to-date and correct as at the time of issue. For latest version please always check www.sealeco.com