EJOT® stainless steel bi-met self-drilling fasteners

OPTICORE JT3-2-6.5 x L range



A2 stainless steel bi-met fastener for membrane faced sandwich panel to timber.

Application Features

- Engineered integral nylon head for rapid coring of the membrane and insulation core for a one step fix
 of membrane faced sandwich panels
- Mechanical performance is dependent on embedment and grade of timber

Material Specification

- High quality stainless steel grade A2 to ISO 3506, EN 1.4301 to ISO 10088, AISI 304
- Hardened carbon steel drill point and lead threads
- High impact resistant coloured nylon head. Resistant to temperatures from -40°C to 120°C



Performance Details

Ultimate Fastener Tensile Strength

Fastener Diameter	kN
6.5 x L	14.60



Ultimate Fastener Shear Strength

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Fastener Diameter	kN
6.5 x L	9.50



Drive Tool



Self-drilling fastener range

Ultimate Pullout Load kN

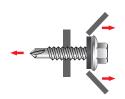
Fastener Diameter	Timber Embedment (mm)
	40.00
6.5 x L	3.82

Figures based on tests from construction grade timber and are average figures from pulls made from different surfaces relevant to grain of timber.

Ultimate Pullover Load kN

Washer Face	Nominal Steel Thickness (mm)	
	0.63	0.50
Unwashered	5.70	3.50

Figures based on use with Kingspan Topdek profile steel sheets with fastener located in valley of profile.



Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

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