EJOT® stainless steel bi-met self-drilling fasteners

JT3-2-6.3 x L range



A2 stainless steel bi-met fastener for stitching roofing and cladding sheets and flashings.

Application Features

- Laps stitching of steel roofing and cladding sheets
- Laps stitching of aluminium roofing and cladding sheets
- · Stitching of steel and aluminium flashings to roofing and cladding sheets
- Can be used in conjunction with S16 and S19 stainless/EPDM vulcanised sealing washers
- Stitching 2 x 0.5mm up to 2 x 1.0mm

Material Specification

- High quality stainless steel grade A2 to ISO 3506, EN 1.4301 to ISO 10088, AISI 304
- · High quality hardened carbon steel drill point



Performance Details

Ultimate Fastener Tensile Strength

Fastener Diameter	kN
6.3 x L	15.00



Ultimate Fastener Shear Strength

Fastener Diameter	kN		
6.3 x L	9.00		



Ultimate Pullout Load kN

Fastener Diameter	Nominal Steel Thickness (mm)			Aluminiu	m Thickne	ess (mm)
	0.70	0.90	1.20	0.70	0.90	1.20
6.3 x L	1.35	2.50	3.25			

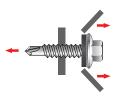


Figures based on tests from construction grade steel designated as S220GD (BS EN 10346), minimum yield strength 220 $\rm N/mm^2$.

Ultimate Pullover Load kN

Washer Face	Nominal Steel Thickness (mm)						
	Steel			Aluminium			
	0.50	0.70	0.90	0.70	0.90		
S16 Washer	4.20	5.20	5.50	2.00	2.20		
S19 Washer	4.50	5.65	6.00	2.40	2.90		







Drive Tool



Self-drilling fastener range

Certifications





Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

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